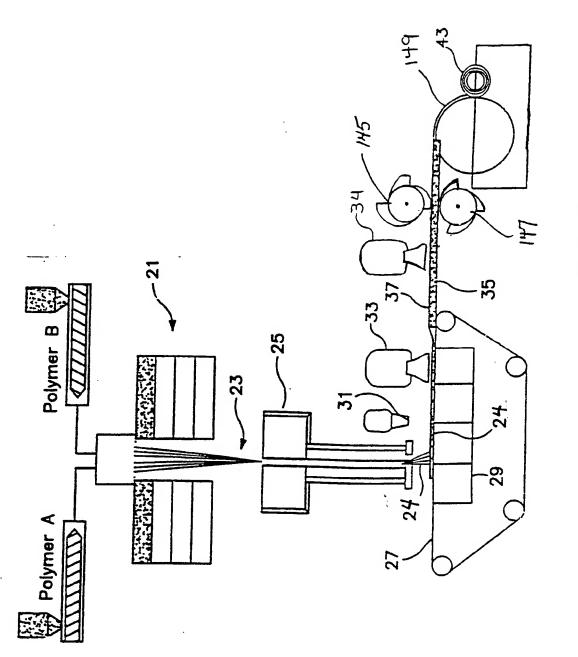


FIG. 2



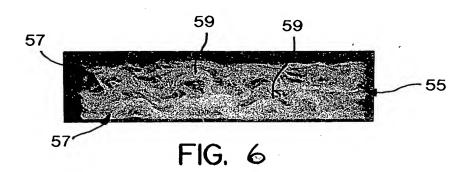
F1G, 3



FIG. 4



FIG. 5



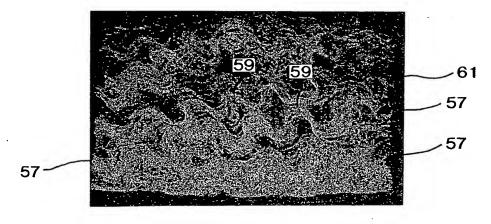
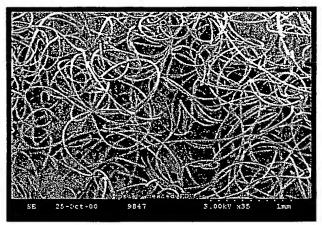
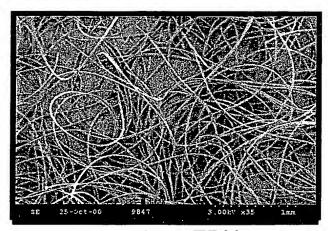


FIG. 7



HEATED FDU
Tight Helical Crimp
FIG. 8



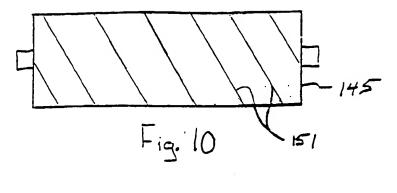
Ambient FDU

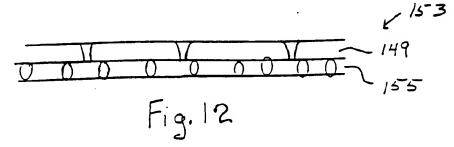
Macroscopic Crimp

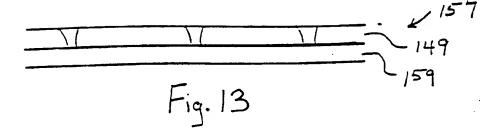
FIG. 9

Machine Direction

F.g. 11







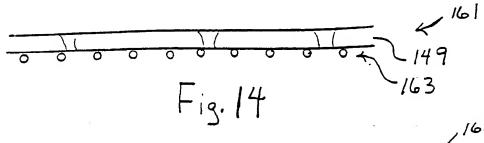
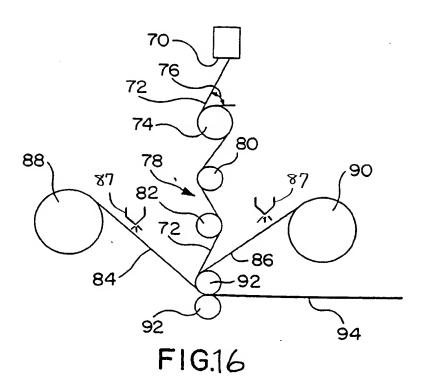
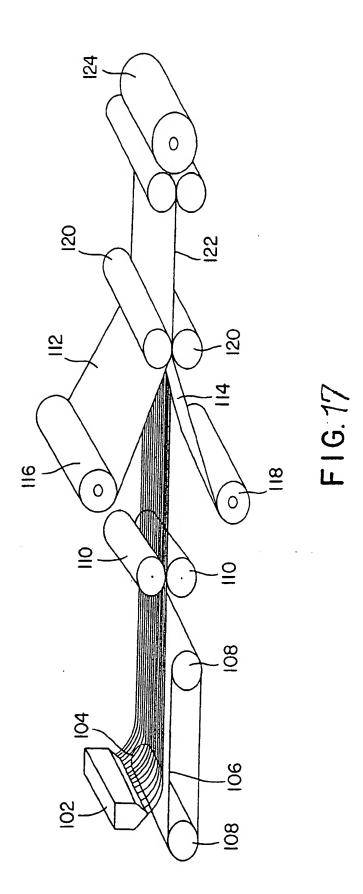


Fig. 15





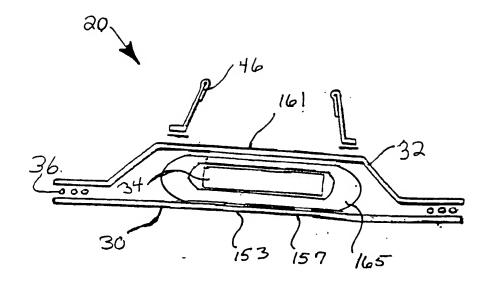


FIG.18